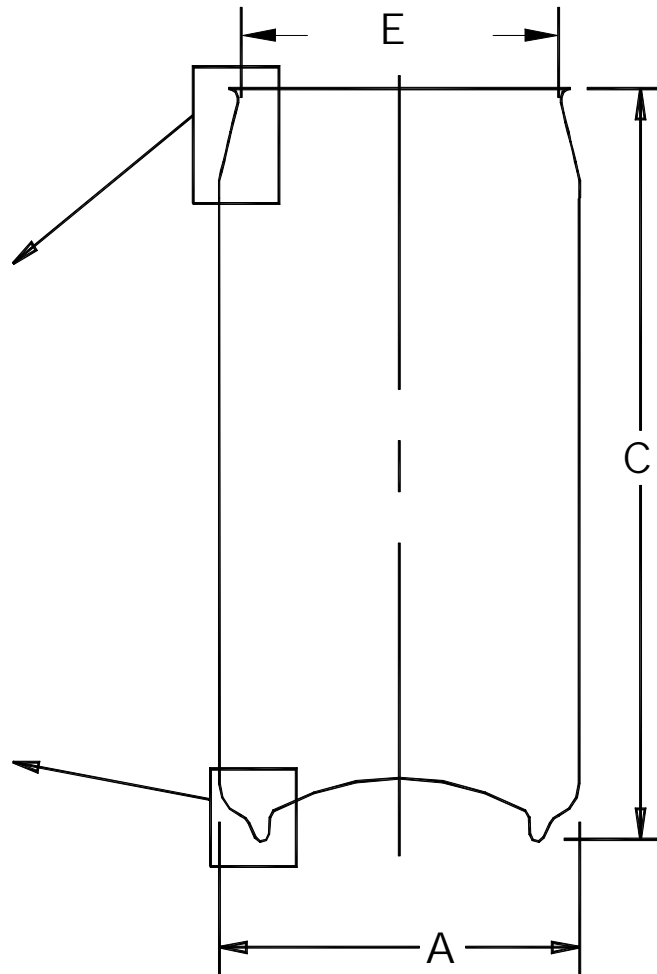
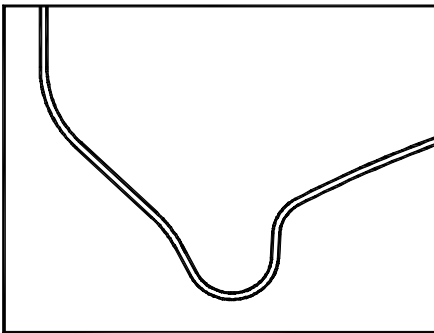


**NECK DETAIL**



**NECKED & FLANGED CAN**

A	BODY OUTSIDE DIAMETER	(in)	2.600 ± 0.008	
B	FLANGE WIDTH	(in)	0.082 ± 0.010	
C	FLANGED CAN HEIGHT	(in)	6.190 ± 0.015	
D	COLUMN STRENGTH	min	PER CUSTOMER REQUIREMENT	
E	NECK PLUG DIAMETER		2.063 ± 0.007	
F	FILL VOLUME (FL OZ)		<b>BEER / BEV</b>	<b>RETORT</b>
			16.00 ± 0.06	15.00 - 15.25 ± 0.06**
G	FREEBOARD	(in)	0.470 ± 0.020	
H	MATERIAL		H-19 ALUM	
J	DOMES REVERSAL PRESSURE	(PSI)	90 MIN	
K	FLANGE ANGLE		12° MAX	

**\*\*RETORT VOLUMES MAY VARY SLIGHTLY DEPENDING ON PRODUCT, FILL CONTROL CAPABILITIES & LIQUID NITROGEN INJECTION**



METAL BEVERAGE CONTAINER OPERATIONS  
9300 W. 108TH CIRCLE  
WESTMINSTER, CO 80021-3682  
P.O. BOX 589, BROOMFIELD, CO 80038-0589

202/211 X 603 STANDARD  
BEVERAGE/BEER CAN

16 oz  
MANUFACTURING SPECIFICATION

DATE CREATED  
4/17/03

APPROVED  
W Thomas

CREATED BY  
N Zanetell

APPROVED  
B Bass

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PRODUCT STANDARD

CS-A0953

DATE REVISED

REV.

09/01/11

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